		Recei	ving Rep	ort	-	
Da	te: <u>/3/3/</u>	27	Batc	h No:	20068	
Su	pplier: <i>MA_M</i>	100	Dart	P/O:	9408	
Packing Slip: Invoice:	Yes No	R	elease Note	Attached: Y	es No	
Receipt:	Cash Cr _	s	/aybill Attache	plete: Y	es No	
Discrepancies			C6 Inspection Ork Order		<u> </u>	N/A N/A
Part	Description	Quantity	Quantity	Quantity	Quantity	
Number	Description	Ordered	Received	Returned	Short	Comments
				. **		
				Â		
		Initials	of receiver (	if shipment (	OK) Level 1	
Production/Adm	nin: 42 /3 /3					
Date Received/Costir	15/5/12			f 1	Locatio	n
Initial				Ž.	; ;	
					1	
					1	
H:\FORMS\Purchas	ing\approved purch\REC	REPORT Rev D				

## Purchase Order Receipt Listing

Wednesday, March 27, 2013 7:48:12 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO19408 All Receipt Dates All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

				The state of the s							The second secon
Furchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Project ID Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
endorID\Vendor Name	ndor Name		VC-MAR001 Marmon	Marmon/Keystone Canada Ltd.	The second secon						
PO19408	_		M304TS0.750W.065 1		3/27/2013	3/27/2013 3/27/2013	1,000.0000	\$1.59	0.0000		\$1,586.95
CAD	No		304 SQ Tube .75x.75x.065W	f	1,000.0000	DESJ02		\$1,586.95	0.0000	0	
			125068								
	7		M304TR0.750W.049	f	3/27/2013	3/27/2013	200.0000	\$1.91	0000	0	\$382.04
	No		304 RD Tube .750 x .049W	f	200.0000	*DESJ02		\$382.04	0.0000	0	
			125068								And S
	3	The state of the s	M304TRI.250W.125 f	4	3/27/2013	3/27/2013	40.0000	\$8.77	0.0000	0	\$350.70
	No		304 RD Tube 1.250 x f	Į.	40.0000	DESJ02		\$350.70	0000.0	0	
			.125W 125068					#			
								<b>L</b> .	Total Received Quantity:	uantity:	1,240.0000
								Total (	Total Qty to Inspect (PO U/M):	) U/M):	0.0000
								·	Total Reject Quantity:	uantity:	0.0000
		,							Total Receipt Value:	Value:	\$2,319.74

0.0000

Total Receipt Value: Total Balance Due Quantity:



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL. 514/527-9153

TEL. 514/527-9153 FAX. 450/641-4357

PAGE..: 1

Order: 1130789 Date..: 03/25/2013

PACKING SLIP

DART AEROSPACE LTD 1270 ABERDEEN STREET

SOLD TO:

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SH:	IP VIA F OVERLAND #	‡222212 T	F.O.E BOUCH	3. HERVILLE		SALESPER C. Gee		OUR ORDER NO.
	Ordered	Description				Number Pieces	Quantity Shipped	Back Ordered
01	1000 /FT	STAINLESS STE	EL TUBE A554 BE 3/4" X 3/4'3	elle 613-632-10 K .065 A554	53 rev:01/	11 GD		ordered.
	1000 / F1	Tariff Number	HT#.	10 W.065 	Total	27 23 50	540/FT 460/FT 1000/FT	
02	200 /FT	SMLS TUBE 30 STS .750 Tariff Numbe Cust. part#	er: 7304.41.99. :: M304TR0.750	A213 04L 90 W.049	7-515	10	200/FT	
03	40 /FT	SMLS TUBE 31 STS 1.250 Tariff Numbe	EL SEAMLESS TUB 6L 1-1/4 X.120 .120 31 Er: 7304.41.99.9	DE A213	Total.	10	200/FT	
	*	ouse. parc	HT#	YT2107	otal	2 2	40/FT 40/FT	
	Ť						16/3/27	*
						.(		

10.	of	Bdls/	Pieces
-----	----	-------	--------

2 / 0

Total Weight....:

738

Customers.: \_





### **CERTIFICATE OF COMPLIANCE**

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

03/03/27

Type:

304/304L

Size:

0.750"x 0.750"x 0.065"x 240.000"

Finish:

As Welded

Your P.O. #:

MX5290

Item Code:

STO.750.750.065

**HEAT NO.:** 

D1F0

COIL NO .: 02D1F0 B

### **CHEMICAL ANALYSIS (%):**

C	Mn	P	S	Si	Cr	Мо	Ni
0.0260	1.7170	0.0330	0.0010	0.3110	18.2620	N/R	8.0760
	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0740	N/R	N/P		

### **MECHANICAL PROPERTIES:**

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS
P.S.I.	P.S.I.	%	
48600	94550	51.63	80 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date:

03/20/2013

Rob Kaminski

Metallurgical Lab Technician

-304APC \* 979772 \* 0005334 \* MX41260 \* 2/25/2013





### **CERTIFICATE OF COMPLIANCE**

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

0 13/03/27

Type:

304L

Size:

0.750"x 0.750"x 0.065"x 240.000"

Finish:

As Welded

Your P.O. #:

MX4126

Item Code:

STO.750.750.065

**HEAT NO.:** 

979772

COIL NO.: 8794321

### **CHEMICAL ANALYSIS (%):**

C	Mn ····	P	S	Si	Cr	Mo	Ni
0.0200	1.8000	0.0300	0.0000	0.4500	18.3000	N/R	8.0000
Cu N/R	Ti	Ai	N 0.0700	Co	Cb N/R	·	

### **MECHANICAL PROPERTIES:**

YIELD STRENGTH P.S.I.	•	TENSILE STRENGTH P.S.I.	ELONGATION %	HARDNESS
48700		92500	54.00	84 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date:

02/19/2013

Rob Kaminski

Metallurgical Lab Technician

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2 Phone: (519) 746-0088 Fax:(519) 746-3941 (Toll Free:1-800-563-8823)

### GAOLIN总标

### **HUZHOU GAOLIN STAINLESS STEEL TUBE MANUFACTURE CO.,LTD** 滋 室 佪 林不锈 变 瓤 查 迼 有 跟 於 쁴

Product Name: Seamless stainless steel tube

Contract No: MN3084

Customer: MARMONKEYSTONE CANADA INC.

MILL TEST REPORT

Special Equipment Manufacture License NO.TS2710F28-2011

STM 269/A213/A213M and the purchasing order's requirement Date of issue: 2012-08-28

Certificate No:QC12-8-28-2

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ā		6#	<b>5</b> #	#	ह	item	Pa	2	6#	5#	4#	₹.	#em		\$	<b>5</b> #	4#		ě	tem	
Delivery:			Results		values	Required	Properties	Machanicai		1		Weight (kg)			YX1107-515	YX1107-515	YX1107-515			Heat No.	
Solution Anne	ę	300/310	315/320	295/305	nj:	≥170	Strenght Mpa	Yield	105	480	50	Piece		Quantity	A120806-17	A120808-16	A120809-13		8	Lot.	
Solution Annealed, Pickled, 320G Polished		595/605	600/610	590/600	mia	≥486	Strength Mpa	Tensile	2100	9600	1000	(feet)	Total Length			NACE MBOITS ASTM	ASTIM AZKWAZI 3 ASME		Standard	Product	
0G Polished		54.0/51.0	53.0/51.5	53.5/52.0	ajs	≥35	Elongation	*		Acceptable			inspection	Surface & Dimension		3041	)			Grade	
,		61.5/62.5	64.0/65.5	63.5/64.5		<b>^8</b>	Į,			Acceptable		ASTM E426	Test	Eddy Current	1""0.065"*20"	3/4"-0.049"-20"	5/8"*0.065"*20"	O.D.×W.T.×Length	Ž	Size	
Judger:		BY TEL: 0572-3623588 OR FAX: 0572-3626678.	OPINION TO US	IF THERE IS ANY DOUBT ABOUT THE CE	THE CERTIFICATE ACCORDING TO EN10204 DOCUMENT 3.1	APPROVAL F	RUSULTS OF THE CONTRACT AND COMPLY WITH THE SPECIFICATION ABOVE THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN THE WRITTEN AP	WE HEREBY	•			-, :- 42	Test	Ultrasonic	4.	Results	-:	Values%	Required	Elements	
Ė	, and a second and	-362358B (	US.	ANY DOUE	CATE ACC	AX WRITT	CATE SHA	CERTIFY		Acce		ASTM	Сопоз	interg	0.017	0.017	0.017	max	≤0.035	C	
	QC DEPARTME	OR FAX: 057		T ABOUT TI	ORDING TO	EN REQUES	TRACT AND	THAT THE N		Acceptable		ASTM A262-E	Corrosion Test	Intergranular	0.83	0.83	0.83	max	≪2.00	Mn	
	RTMENT	2-3626679.	:. ]	E CERTIFI	EN10204 D	ST TO OUR	REPRODUC	IATERIAL D		Acceptable		A1016/A1016M	Test	Pneumatic	0.033	0.033	0.033	max	≪0.045	υ	
	ر د مسمو د سد ده			CATE, WELC	OCUMENT:	COMPANY A	ED EXCEPT	ESCRIBED I				1016M	<u>8</u>	natic	0.003	0.003	0.003	max	≤0.030	S	Chemical
Repo				OME TO GIV	3.1	ND GET RE	IN THE WRI	EREIN BE N		Acceptable		A1016/	Test	Flaring	0.330	0.330	0.330	max	≤1.00	δ	Chemical Composition
Reporter:				RTIFICATE, WELCOME TO GIVING YOUR PRECIOUS	,	APPROVAL FAX WRITTEN REQUEST TO OUR COMPANY AND GET REFAX) OF THE WORKS.	RUSULTS OF THE CONTRACT AND COMPLY WITH THE SPECIFICATION ABOVE.  THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN THE WRITTEN APPROVAL(WAY OF GETTING	WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BE MADE IN ACCORDANCE WITH THE	ī	Acceptable Acceptable		A1016/A1016M	Test	Flattening	8.10	8.10	8.10	12.00	8.00~	Z	3
- 1555 - 1555 - 1555				RECIOUS		NORKS.	VAL(WAY C	RDANCE V	-	1	a per can be a person of the p			Austenitic	18.39	18.39	18.39	20.00	18.00~	δ	
		   					¥ GETTI	HT HTN						<u>류</u>	1	1	1	-	-	#	
							8			Acceptable			Test	Granular	-		_	·	_	<b>₹</b>	
										table			2		-	-	_		-	z	

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# SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

## MILL TEST CERTIFICATE

ISO9001:2008; PED Material CERTIFICATE (No.:QAC0021058/A) DATE OF ISSUE: 2012/10/2

ARTMENT	QUALITY ASSURANCE DEPARTMENT	YALITY ASS	MANAGER OF QU	MANA					V-17-03-13	IN A CICE INC. I V-17-02-12	Y NIT
d		F. C.	Taywor You			<del></del> ,	i	MILL TEST CERTIFICATE TO EN 10204/3.1	TIFICATE T	TEST CER	MIL
NOV P 2 2912		1	,	7	. 4-		Z	FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA	RIGIN: CHI	COUNTRY OF ORIGIN; CHINA	COU
Sec. 1		E PIPE CO.,LTD	PALACE P	SHANGHAI CRYSTAL PALACI	HANGHA	(44)	X 1.5m/mi	NO WELD REPAIR WAS PERFORMED	IR WAS PE	NO WELD REPAIR WAS PERFORMED	NO
2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.	DUCED, EXCE	2.THE CERTIFICATE SHALL NOT BE REPROITHE WRITTEN APPROVAL OF THE COMPANY.	SHALL NC	TIFICATE :	HE WRITT	Τ	. ω	IN COMPLIANCE 10 NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E	M A262 PR	IN COMPLIANCE IO NACE MR0175- IC TEST TO ASTM A262 PRACTICE E SOI HTTON HEAT TREAT AT YEAR	
1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT	UAL DESCRIB )MPLIANCE W	THE MATER IS ARE IN CO	IFY THAT ST RESULT R CONTRA	1.WE HEREBY CERTIFY THAT THE TESTED AND THE TEST RESULTS APPURCHASE ORDER OR CONTRACT	WE HERI ESTED AL		ASTM A	REMARKS: AS PER ASTM A213-10a/ASME SA213-10 WALL THICKNESS TOLERANCE AS PER ASTM A269-10	213-10a/AS	REMARKS: AS PER ASTM A WALL THICKNI	AS I
				-							
71 OK (DRILLED HOLE)	OK		.0 OK	570 66.0	270	334	25	12-7-266	20	0 0.120	1.250
HRB CURRENT <b>TEST TO E426</b> (100%)	TEST FLAITENING F		6) FLAKUNG TEST	(Mpa) (%) ≥515 ≥35	(Mpa) ( ≥205	(kg)	Pieces	Bundle No.	Length (feet)	) W.T h) (inch)	O.D (inch)
HARDNESS		i		TSEL	0.2%YS	-			ons	Dimensions	
			TIES .	PHYSICAL PROPERTIES	<b>HYSICAL</b>	PJ	1.				
2.06	16.56	11.06	0.39	0.005		0.039	0.76	0.022	)LE)	RESULTS (LADLE)	RES
2.00~3.00	16.0~18.0	10.0~14.0	€0.75	< 0.030	< 0.040   ≤		< 2.00	€ 0.035	2	SPECIFICATION	SPE
Mo	Çr	Z:	Si	S	21.00	P	Mn	С		ELEMENTS	ELE
015/05/0			L-					/T%)	NTENTS (W	CHEMICAL CONTENTS (WT%)	CHI
	975	HEAT NO. :YT21075	<del>, ,</del>	OLISHED 400	END/OD P	KLED / PLAIN	ATED / PIC	CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT	OLD FINISH /	NDITION: CO	CO
6/TP316L)	RADE : ASTM A213-10a (TP316/TP316L	ADE : ASTM A	GR		- T	TUBING.	SEAMLESS	STEEL	STAINLESS	COMMODITY: STAINLESS	COI
	)12-07-010-D	ORDER NO.:2012-07-010-D	OR.						2	P.O.NO.: BN3142	P.O.
.12	CERTIFICATE NO. :2012-7-10-D-12	RTIFICATE NO	CEI			INC.	CANADA		ARMON/KI	CUSTOMER: MARMON/KEYSTONE	CU



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

### **PURCHASE ORDER**

### Purchase Order ID PO19408

Purchase Order Date 3/22/13
PO Print Date 3/22/13

Page Number 1 of 2

Order From:
MARMON/KEYSTONE CANADA LTD.

290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9

CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

10127-2607

Requisition Nbr

Tax Resale Nbr Terms

Net 30 CAD

Currency FOB

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

VC-MAR001



Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable U	Req Qty/ Ship Me nit of Measure	•	25068 Extended Price
МЗ	Vendor Part Number 04TS0.750W.065	304 SQ Tube .75x.75x.065W	3/27/13	1,000.00 TST gro	und \$1.6200	\$1,620.00
			Yes	f		
M30	4TR0.750W.049	Special Inst:	STAINLESS STEEL SQUARE T A554 MILL FINISH OR ASTM A260 M	304/316 SEAMLESS TUBING AS PER ASTM H IILL FINISH 200.00 TST grou	and \$1.9500	\$390.00
M30-	4TR1.250W.125	Spec 304 RD Tube 1.2:	ROUND TUBING	04/316 SS SEAMLESS 3 OR ASME SA213 OR  40.00 TST grou	nd \$8.9500	\$358.00

No substitution or deviation without consent.

Certificate of Conformity of Material Certification required (YES) NO

Change Nbr:

3

2

hange Date:

3/22/13



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

### **PURCHASE ORDER**

### Purchase Order ID PO19408

Purchase Order Date 3/22/13 PO Print Date 3/22/13

Page Number 2 of 2

Order From:

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY

BOUCHERVILLE, QC J4B 5X9

CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

VC-MAR001

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms Currency

Net 30 CAD

**FOB** 

Destination-Collect

Special Inst:

MATERIAL: AISI 304/316 SS SEAMLESS

**ROUND TUBING** 

AS PER ASTM A213 OR ASME SA213 OR

ASTM A269

PO Total:

\$2,368.00

MATERIAL CERTIFICATION REQ'D UPON DELIVERY

No substitution or deviation without consent.

Certificate of Conformity of Material Certification required YES NO

Change Date: 3/22/13